

Flexible Concentrate

55 Gallon Drum Method

MIXING DEVICE: 1 or 1.5 hp 3/4" drill with 55 gallon drum paddle mixer

Flexible Concentrate	55 gallon drum
Silica Sand	400 lbs. (80-100 Mesh)
Water	Min. 28 gal./Max. 30 gal.
ColorPlus Pigment	4 gallons

Flexible Concentrate	15 gallon
Silica Sand	105-120 lbs. (80-100 Mesh)
Water	7 1/2 - 8 gallons
ColorPlus Pigment	1 gallon

1. Start with 1 full drum of Flexible Concentrate and 1 clean, empty drum.
2. Split 1 drum of Concentrate material evenly into 2 drums.
3. You will have 27 1/2 gallons in each drum.
4. Add 2 gallons of ColorPlus to each drum.
5. Rinse out the empty ColorPlus Pigment pails into clean, empty 5-gallon buckets. This step helps to clean the remaining pigment out of the ColorPlus pails while accounting for your dilution water.
6. Add 15 gallons of water to each drum and mix until all parts are combined into a creamy consistency.
7. While continuously mixing material, slowly add 200 lbs. of sand to each drum and mix until all parts are combined into a creamy consistency.

Note: During hot temperatures use max. range of water dilution, but do not exceed!

