

Flexible Concentrate

30 Gallon Keg Method

MIXING DEVICE: 1 or 1.5 hp 3/4" drill with 55 gallon drum paddle mixer

Flexible Concentrate	30 gallon keg
Silica Sand	200 lbs. (80-100 Mesh)
Water	Min. 15 gal./Max. 16 1/2 gal.
ColorPlus Pigment	2 gallons

Flexible Concentrate	15 gallon
Silica Sand	105-120 lbs. (80-100 Mesh)
Water	7 1/2 - 8 gallons
ColorPlus Pigment	1 gallon

1. Start with 1 full keg of Flexible Concentrate and 1 clean, empty keg.
2. Split 1 keg of Concentrate material evenly into 2 kegs.
3. You will have 15 gallons in each keg.
4. Pour 1 gallon of ColorPlus into each keg.
5. Rinse out the empty ColorPlus Pigment pails into clean, empty 5-gallon buckets. This step helps to clean the remaining pigment out of the ColorPlus pails while accounting for your dilution water.
6. Add 7 1/2 gallons of water to each keg and mix until all parts are combined into a creamy consistency.
7. While continuously mixing material, slowly add 100 lbs. of sand to each keg and mix until all parts are combined into a creamy consistency.

Note: During hot temperatures use max. range of water dilution, but do not exceed!

