



# Acrylic Crack Patch

CMT - 7

Revised: 7/09

1. **PRODUCT NAME:**  
Acrylic Crack Patch

2. **MANUFACTURER:**  
ThorWorks Industries, Inc.  
2520 S. Campbell St.  
Sandusky, OH 44870  
Phone: 800-326-1994  
Fax: 419-626-5477  
www.thorworks.com

**Additional Plant Locations:**  
SealMaster has a nationwide network of manufacturing and distribution facilities.

Phone 1-800-395-7325 or visit  
www.sealmaster.net to find the location near you.

3. **PRODUCT DESCRIPTION & BENEFITS:**  
Acrylic Crack Patch is a 100% acrylic trowel grade crack filler designed for filling cracks in asphalt or concrete surfaces, up to 1" wide.

4. **USES:**  
Asphalt or concrete tennis courts, basketball courts, play areas, and all-purpose sport surfaces.

**Color:** Available in green, red, and neutral.

5. **SURFACE PREPARATION:**  
Cracks must be cleaned of dust, dirt, and debris including vegetation. Blow clean with air compressor or high pressure washer.

6. **MIXING PROCEDURES:**  
Use as is. DO NOT DILUTE.

7. **APPLICATION:**  
Work Acrylic Crack Patch down into crack using rectangular trowel or hand held scraper. Wipe off excess material with damp cloth before it dries to prevent material buildup on court surface.

8. **IMPORTANT:**  
Stir before using. Temperatures must be above 50°F both during application and for a period of at least 24 hours after application. Do not apply when rain is imminent or forecast. Keep from freezing. Close container when not in use.

9. **DRYING TIME:**  
24 hours depending on thickness of applied material.

10. **COVERAGE:**  
Typically one gallon will fill approximately 75-150 feet of cracks depending on depth and width of crack.

11. **CAUTIONS:**  
**KEEP OUT OF REACH OF CHILDREN.**  
Do not take internally. If swallowed, call a physician immediately. In case of contact with eyes, flush immediately with water for 15 minutes and call a physician. When not in use, keep containers tightly closed and upright to prevent leakage.

12. **WARRANTY:**  
The statements made on this technical bulletin are believed to be true and accurate, and are intended to provide a guide for approved construction practices. Manufacturer does not make, nor does it authorize any agent or representative to make any warranty, express or implied, concerning this material as workmanship, weather, construction, equipment utilized and other variables affecting results are all beyond our control.

Manufacturer warrants only that the material conforms to product specifications and any liability to the buyer or user of this product is limited to the replacement value of the product only. In no event shall Manufacturer be liable for any injury, loss or damage, either direct or incidental, special or consequential, however arising, in connection with material or equipment furnished or work performed. Manufacturer shall not, in any manner, be liable for any defects, variations or change in condition in the substructure over which its products are installed.

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[www.sportmaster.net](http://www.sportmaster.net)

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## Chemical Characteristics

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	% Weight (minimum)
Acrylic Emulsion	10.0
Hiding Pigment	.2
Mineral Inert Fillers	78.0
Film Formers, Additives	1.8
Water	8.5

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## Product Data

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Type	Acrylic Emulsion
Pounds per Gallon @ 77° F.	15.2 ± 1
% Non Volatile Material	80 ± 5
Odor	Slight Ammonia
Flammability	Non-Flammable
Flash Point	None
Storage Life	One Year
Colors	Several Available

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SPORT SURFACING