



Acrylic Crack Patch

CMT - 7

Revised: 7/09

1. **PRODUCT NAME:**
Acrylic Crack Patch

2. **MANUFACTURER:**
ThorWorks Industries, Inc.
2520 S. Campbell St.
Sandusky, OH 44870
Phone: 800-326-1994
Fax: 419-626-5477
www.thorworks.com

Additional Plant Locations:
SealMaster has a nationwide network of manufacturing and distribution facilities.

Phone 1-800-395-7325 or visit
www.sealmaster.net to find the location near you.

3. **PRODUCT DESCRIPTION & BENEFITS:**
Acrylic Crack Patch is a 100% acrylic trowel grade crack filler designed for filling cracks in asphalt or concrete surfaces, up to 1" wide.

4. **USES:**
Asphalt or concrete tennis courts, basketball courts, play areas, and all-purpose sport surfaces.

Color: Available in green, red, and neutral.

5. **SURFACE PREPARATION:**
Cracks must be cleaned of dust, dirt, and debris including vegetation. Blow clean with air compressor or high pressure washer.

6. **MIXING PROCEDURES:**
Use as is. DO NOT DILUTE.

7. **APPLICATION:**
Work Acrylic Crack Patch down into crack using rectangular trowel or hand held scraper. Wipe off excess material with damp cloth before it dries to prevent material buildup on court surface.

8. **IMPORTANT:**
Stir before using. Temperatures must be above 50°F both during application and for a period of at least 24 hours after application. Do not apply when rain is imminent or forecast. Keep from freezing. Close container when not in use.

9. **DRYING TIME:**
24 hours depending on thickness of applied material.

10. **COVERAGE:**
Typically one gallon will fill approximately 75-150 feet of cracks depending on depth and width of crack.

11. **CAUTIONS:**
KEEP OUT OF REACH OF CHILDREN.
Do not take internally. If swallowed, call a physician immediately. In case of contact with eyes, flush immediately with water for 15 minutes and call a physician. When not in use, keep containers tightly closed and upright to prevent leakage.

12. **WARRANTY:**
The statements made on this technical bulletin are believed to be true and accurate, and are intended to provide a guide for approved construction practices. Manufacturer does not make, nor does it authorize any agent or representative to make any warranty, express or implied, concerning this material as workmanship, weather, construction, equipment utilized and other variables affecting results are all beyond our control.

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ThorWorks Industries, Inc.
P.O. Box 2277
Sandusky, OH 44870

Phone: 1-800-326-1994
FAX: 1-419-626-5477

www.sportmaster.net

Chemical Characteristics

	% Weight (minimum)
Acrylic Emulsion	10.0
Hiding Pigment	.2
Mineral Inert Fillers	78.0
Film Formers, Additives	1.8
Water	8.5

Product Data

Type	Acrylic Emulsion
Pounds per Gallon @ 77° F.	15.2 ± 1
% Non Volatile Material	80 ± 5
Odor	Slight Ammonia
Flammability	Non-Flammable
Flash Point	None
Storage Life	One Year
Colors	Several Available